

THREAD MILLING CUTTER

American UN THREE TOOTH thread milling cutter

Thread UNC	Pitch TPI	Shank diameter (mm)	Cutting diameter (mm)	Cutting length (mm)	Overall length (mm)	Flutes	Recommended bottom hole (mm)
NO.1 - 64 UNC	64	4	1,4	4,2	50	3	1,5
NO. 2 - 56 UNC	56	4	1,65	5	50	3	1,8
NO.3 - 48 UNC	48	4	1,9	6	50	3	2,1
NO. 4 - 40 UNC	40	4	2,1	6	50	3	2,3
NO.5 - 40 UNC							
NO.5 - 40 UNC	40	4	2,45	7,2	50	3	2,6
NO.6 - 32 UNC	32	4	2,55	10	50	3	3,5
NO.8 - 32 UNC							
NO.8 - 28 UNC	28	6	5,25	13,2	57	3	5,5
NO.10 - 24 UNC	24	6	3,58	10,2	57	3	3,9
1/4* - 20 UNC	20	6	4,88	13,4	57	3	5,2
5/16* - 18	18	6	5,95	17	57	3	6,5
3/8* - 16	16	8	6,7	19,1	65	3	8
7/16* - 14	14	10	9	23,3	70	3	9,4
1/2* - 13	13	10	8,9	25,4	70	3	10,8



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FEEDS AND SPEEDS